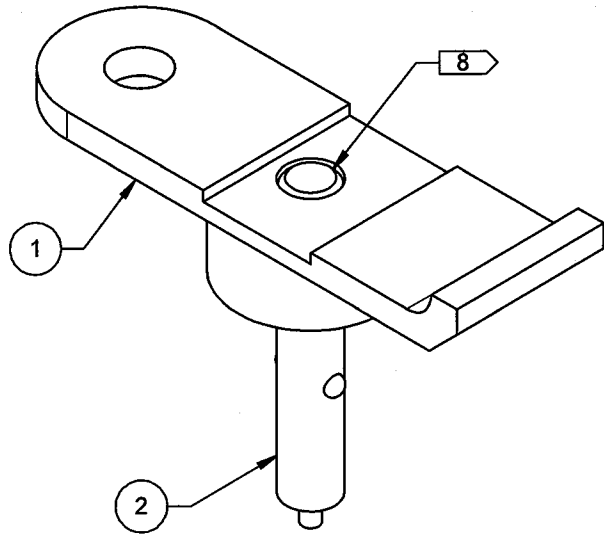
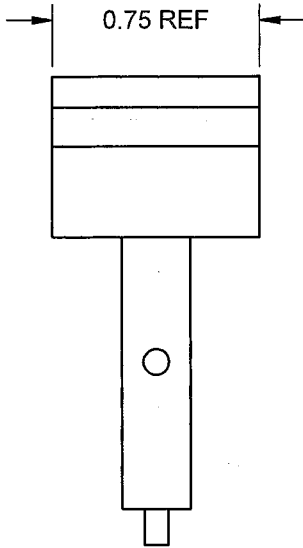
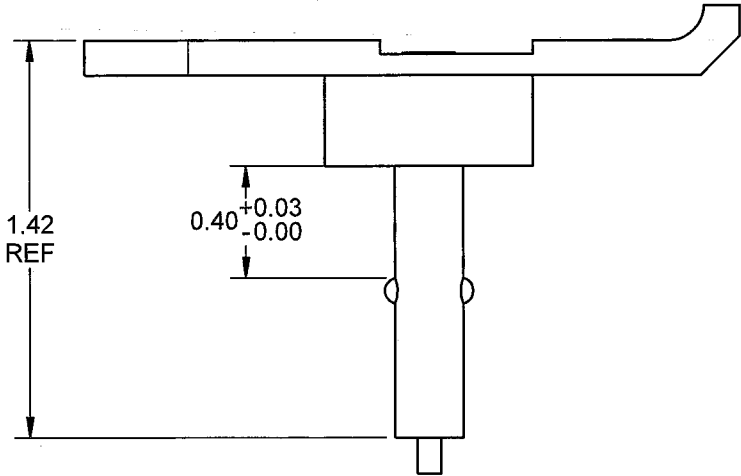
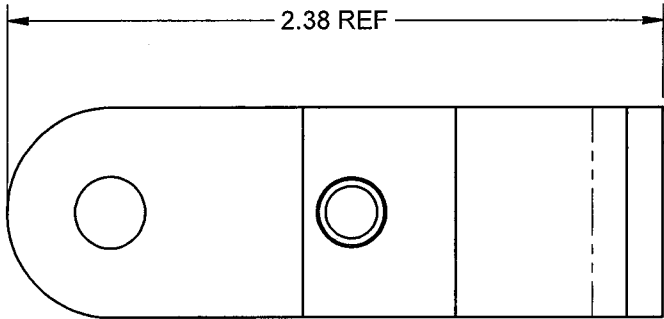


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4703-041	LOCK PIN ASSY
1	1	D4703-043	LOCK PIN BASE
2	1	D4705-1	QUICK RELEASE PIN



D4703-041 LOCK PIN ASSY

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.05 lbs
8) APPY LOCTITE 262 TO D4703-043 THREADS PRIOR TO FASTENING D4705-1

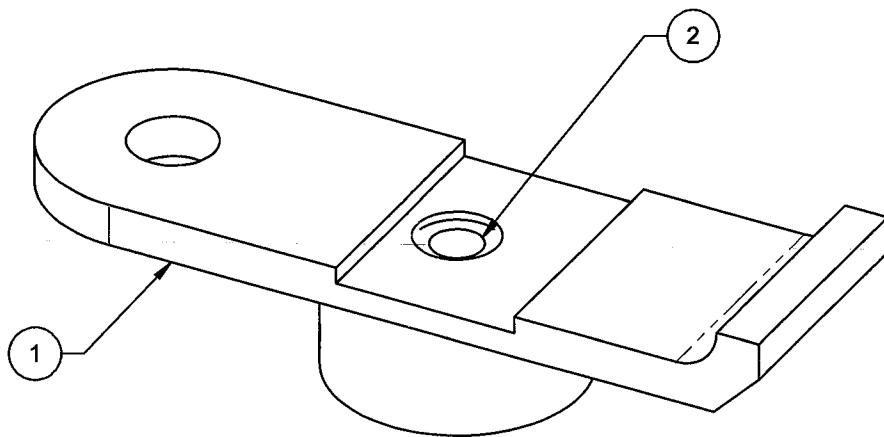
RELEASED

2020 OCT 13
11:53 E.N. 20-28

APPROVED

D	INCREASED D4703-3 BASE THICKNESS. REF CAR19-341	SAD	20.06.18
C	ADDED PIN ENGAGEMENT DIMENSION. REF CAR19-325	PM	19.07.18
B	ADDED D4703-045 AND D4703-3	VS	17.01.03
A	NEW ISSUE	RP	12.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC.	
DRAWN	SAD	HILLSBORO, OR	
CHECKED	KPT	DRAWING NO.	REV. D
MFG. APPR.	RQ	D4703	SHEET 1 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	LOCK PIN ASSY	NTS
DATE	20.06.18	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

ITEM	QTY. -043	P/N	DESCRIPTION
	X	D4703-043	LOCK PIN BASE
1	1	D4703-1	LOCK PIN BASE
2	1	MS21209F4-15	HELICOIL, LOCKING



D4703-043 LOCK PIN BASE

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.04 lbs

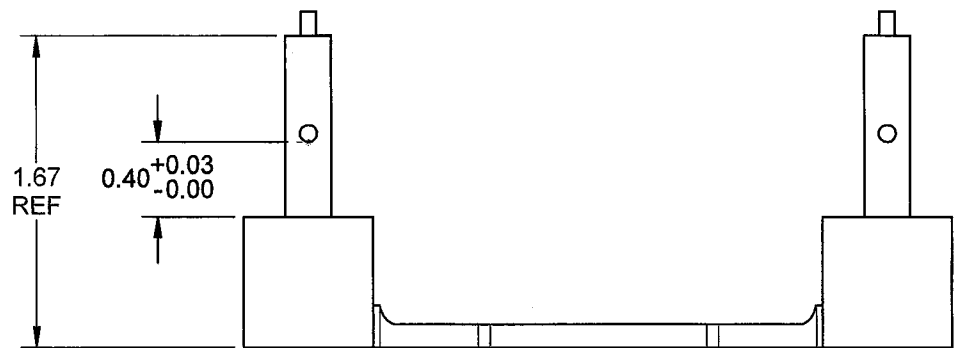
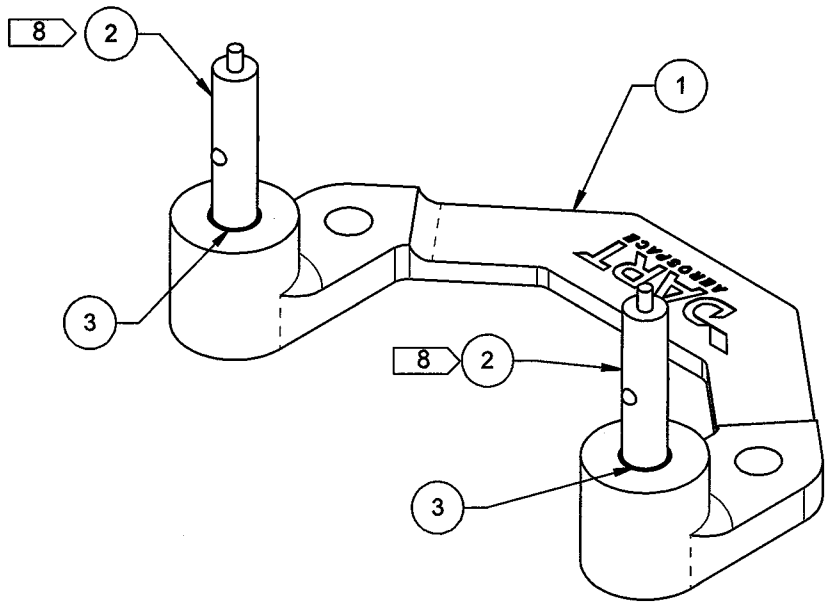
RELEASED

2020 OCT 13 *ds*

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	KPT	DRAWING NO. D4703	REV. D SHEET 2 OF 5
MFG. APPR.	RQ	TITLE LOCK PIN ASSY	
APPROVED	VS		
DE APPR.	DS <i>ds</i>	SCALE NTS	
DATE	20.06.18	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

ITEM	QTY -045	P/N	DESCRIPTION
	X	D4703-045	LOCK PIN ASSY
1	1	D4703-3	LOCK PIN BASE
2	2	D4705-1	QUICK RELEASE PIN
3	2	MS21209F4-15	HELICOIL, LOCKING



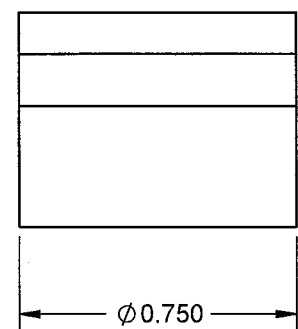
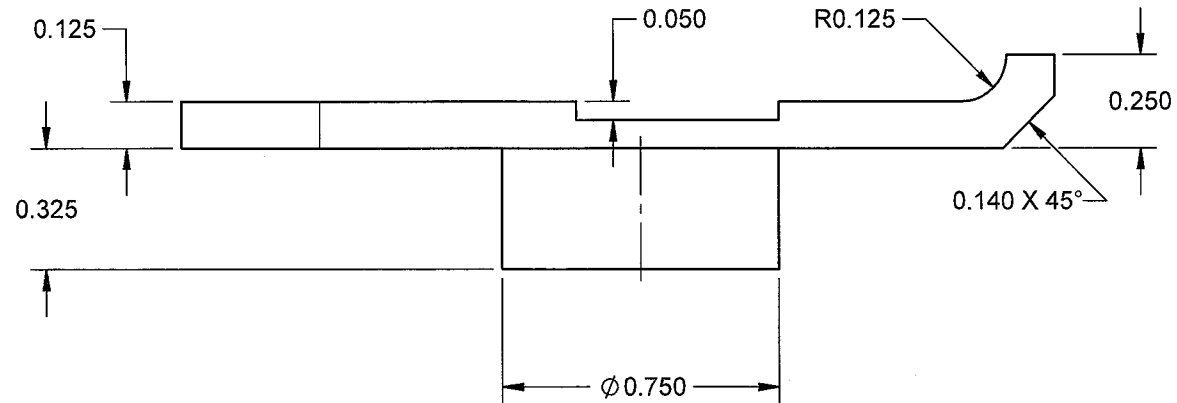
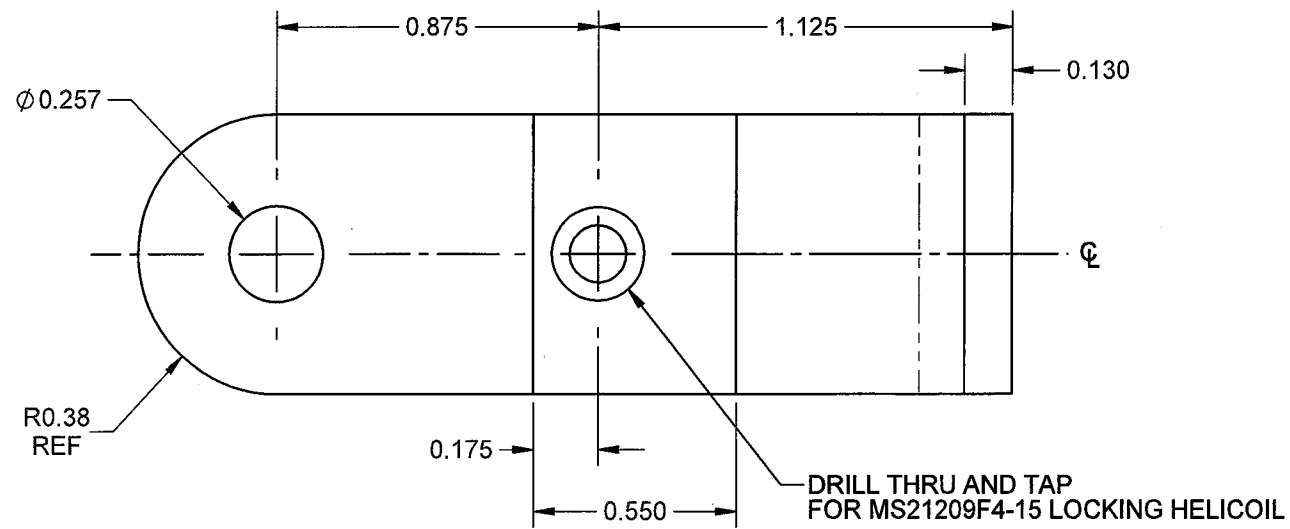
D4703-045 LOCK PIN ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.13 lbs
8) APPY LOCTITE 262 TO MS21209F4-15 THREADS PRIOR TO FASTENING D4705-1

RELEASED
2020 OCT 13

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	KPT	DRAWING NO.	REV. D
MFG. APPR.	RQ	D4703	SHEET 3 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	LOCK PIN ASSY	NTS
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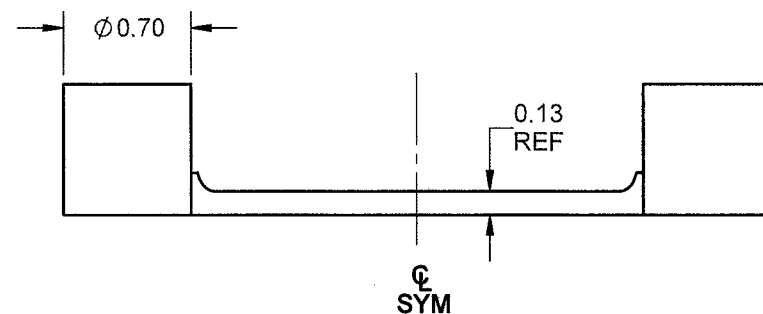
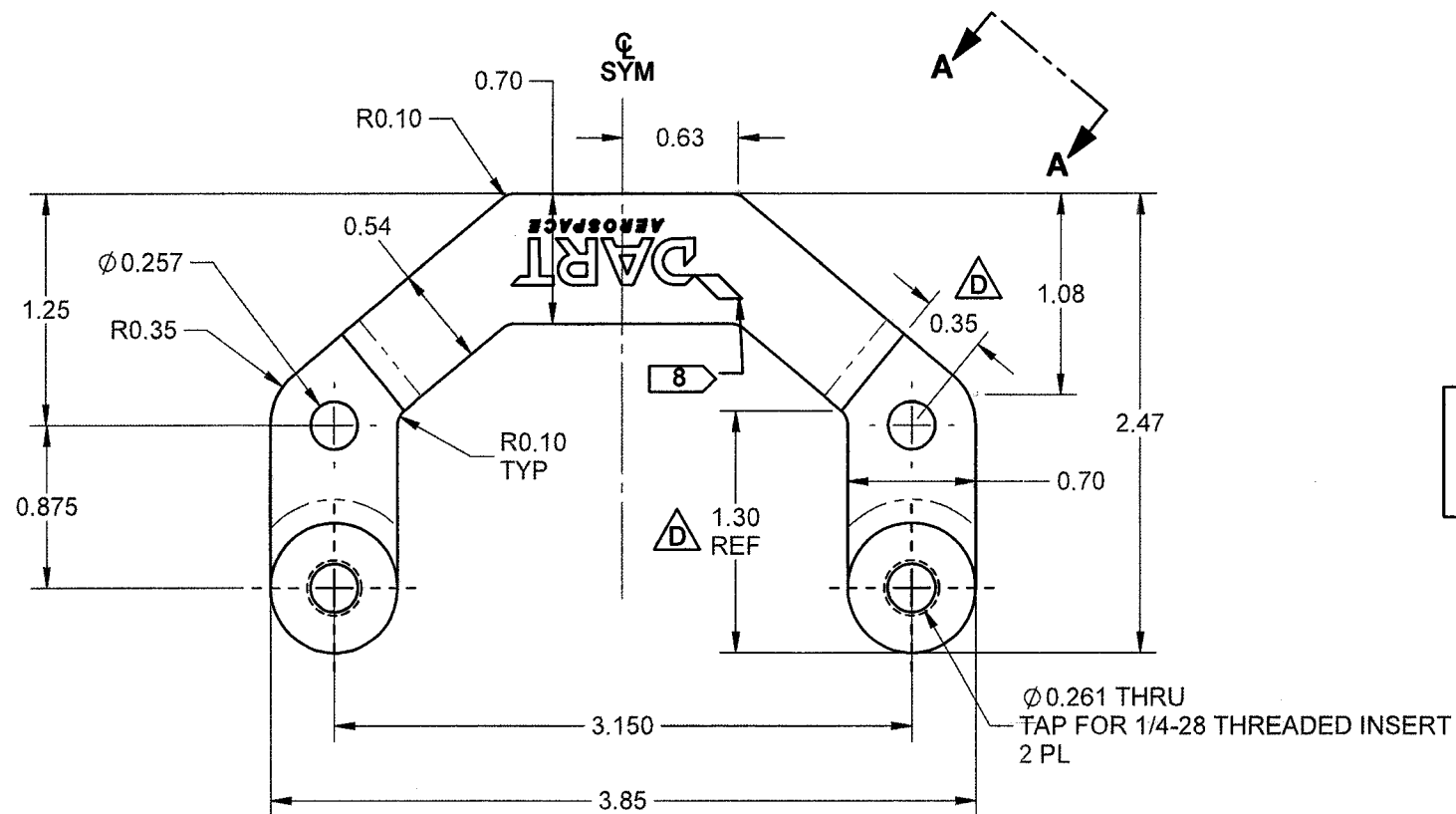
D4703-1 LOCK PIN BASE

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2020 OCT 13

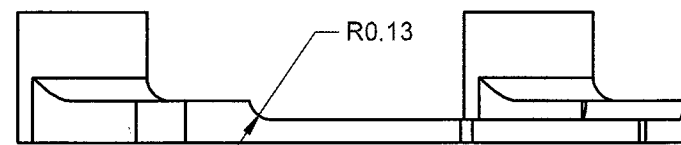
- NOTES:**
- 1) MATERIAL: 6061-T6/T651 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B
 - 2) FINISH: BLACK ANODIZE PER MIL-8625F, TYPE III, CLASS 2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.04 lbs

APPROVED

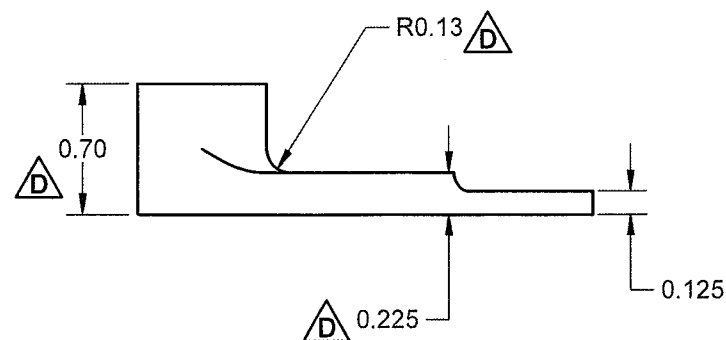
DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	KPT	DRAWING NO. D4703	REV. D
MFG. APPR.	RQ	SHEET 4 OF 5	
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	LOCK PIN ASSY	NTS
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D4703-3 LOCK PIN BASE



VIEW A-A
ROTATED 140° CW



RELEASED

2020 OCT 13

NOTES:

- 1) MATERIAL: 6061-T6/T651 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B
- 2) FINISH: BLACK ANODIZE PER MIL-8625F, TYPE III, CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs
- 8) ENGRAVE "DART" LOGO AS SHOWN 0.003 - 0.005 DP

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC.	
DRAWN	SAD	HILLSBORO, OR	
CHECKED	KPT	DRAWING NO.	REV. D
MFG. APPR.	RQ	D4703	SHEET 5 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	LOCK PIN ASSY	NTS
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